

Work Order ID 67248

Monday, March 14, 2011 10:28:13 AM

BLUE



Item ID: D206-642-412BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH, Blue

Start Date: 3/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/25/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CZ Date: 11/03/14 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-412 CHG006

5/10/13

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/3/28

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5/10/13

70

B67250

Work Order ID 67248

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Item ID: D206-642-412BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH, Blue

Start Date: 3/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/25/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-412								
	Location: _____								
	PPP Rev: <u>E</u>								
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

11/5/38

11/5/97

MF

11-05-06

Picklist Print

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Work Order ID: 67248

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue



Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3-41A		Purchased	No				Each	372.0000		8			
Bolt													

Location	Loc Qty	Loc Code
ST354	372	
112431	1	
114941	71	
115936	100	
116191	200	

AN4-6A		Purchased	No				Each	1,418.000		12			
Bolt													

Location	Loc Qty	Loc Code
ST356	1418	
112933	96	
113149	17	
115108	5	
115936	200	
116191	300	
116400	400	
116924	400	

AN4C5A		Purchased	No				Each	434.0000		1			
BOLT													

Location	Loc Qty	Loc Code
ST346	434	
112243	434	

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Work Order ID: 67248

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 3/14/2011


Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-11A Purchased No Each 57.0000 8
Bolt   M117313 *sp*



Location	Loc Qty	Loc Code
ST337	57	
115422	2	
116419	25	
116978	30	

AN5-12A Purchased No Each 38.0000 4
Bolt   *sp*

Location	Loc Qty	Loc Code
ST338	38	
112314	38	

AN5-13A Purchased No Each 80.0000 4
Bolt   *sp*

Location	Loc Qty	Loc Code
ST338	80	
116003	80	

AN960C416 NAS1149C0463 Purchased No Each 29.0000 1
washer R   11132 *sp* M116900

Location	Loc Qty	Loc Code
ST346	29	
100993	29	

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Work Order ID: 67248

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD10 NAS1149D0363J Purchased No

Each 24.0000



Washer



8

M116583

Location

Loc Qty

Loc Code

ST298

24

105792

2

107715

6

112279

16

AN960JD416 NAS1149D0463J Purchased No

Each 30.0000



Washer



24

M117065

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

AN960JD516 NAS1149D0563J Purchased No

Each 34.0000



Washer



8

M177291

Location

Loc Qty

Loc Code

ST298

34

103694

18

107534

12

109287

4

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Parent Item Name: Skidtube RH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D206-642-441

Manufactured No

Each

6.0000

1



Replacement Skidtube



67250

Location

Loc Qty

Loc Code

FG080

6

24739

1

30265

1

30266

1

30940

1

31066

1

35469

1

D206-648-013

Manufactured No

Each

4.0000

1



GHW Modification



B69101

Location

Loc Qty

Loc Code

FG120

4

66451

4

ATT: BLUE LUG

D2652

Manufactured No

Each

229.0000

16



Bushing



B66935 11/5/20

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

185

65049

64

66124

121

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Parent Item Name: Skidtube RH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

Each

568.0000



Set Screw



10

SP

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

250

66955

250

ST021

268

61331

18

65115

250

10

D2932-2

Manufactured No

Each

8.0000



Saddle RH Out, 206



1

SP

Location

Loc Qty

Loc Code

ST421

4

66381

4

ST428A

4

62080

4

ATT: BLUE

D2933-2

Manufactured No

Each

7.0000



Saddle RH In, 206



1

1/5/2011

Location

Loc Qty

Loc Code

ST421

4

66383

4

ST428

3

63585

3

ATT: BLUE

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Work Order ID: 67248

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011


Start Qty: 1.00

Required Qty: 1.00

D2934
Saddle Spacer

Manufactured No

Each 21.0000

 ² *267585 SP*

Location	Loc Qty	Loc Code
FG	6	
31929	6	
ST027	15	
66043	15	

D2935
Saddle Spacer

Manufactured No

Each 80.0000


 ² *2*

Location	Loc Qty	Loc Code
ST027	80	
63558	9	
66564	71	

D2938-2
Saddle RH Out, 206

Manufactured No

Each 2.0000

 ¹ *266384 SP*


Location	Loc Qty	Loc Code
ST421	2	
66039	2	

ATT: BLUE

D2939-2
Saddle RH In, 206

Manufactured No

Each 5.0000

 ¹ *11572 SP*

Location	Loc Qty	Loc Code
ST421	4	
66385	4	
ST428A	1	
58268	1	

ATT: BLUE

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Parent Item Name: Skidtube RH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

Each

10.0000



Tow Ring



1

Location

Loc Qty

Loc Code

ST420

8

66386

8

ST464

2

50387

1

64071

1

ATT: BLUE

D3413-1

Manufactured No

Each

50.0000



Ring



1

Location

Loc Qty

Loc Code

ST420

23

62961

9

66387

14

ST473

27

51586

1

53446

1

65294

10

66945

15

ATT: BLUE

D3456-1

Manufactured No

Each

61.0000



Washer



1

Location

Loc Qty

Loc Code

ST054

61

63239

2

64282

9

66848

50

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Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

Each

25.0000

2



Washer



367779 SP

Location

Loc Qty

Loc Code

FG

10

32409

10

ST054

15

45913

1

66030

14

MS21042L3

Purchased

No

Each

2,356.000

8



Nut



11/5/28

Location

Loc Qty

Loc Code

ST300

2356

116391

756

116540

800

116549

800

MS21042L4

Purchased

No

Each

4,370.000

12



Nut



11/5/28

Location

Loc Qty

Loc Code

ST300

4370

1123143

2

115589

10

115621

20

116188

2338

116823

2000

12

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Work Order ID: 67248

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue



Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

751.0000



Nut



1
11/5/2011

Location

Loc Qty

Loc Code

ST301

751

114523

5

114784

2

116188

444

116549

300